

INSTALLATION INSTRUCTIONS

ABS SUPER SEAL KIT

Disassembly Instructions

- 1. Remove the conveyor and set aside.
- 2. Remove the deflector and set aside.
- 3. Remove the motor and gearbox assembly, see Figure 1.



FIGURE 1

4. Remove the drive collar by loosening the 2 screws, see Figure 2, slide the coupler off of the "D" shaft.



FIGURE 2

5. Place the super seal assembly on the gearbox with the steel plate on the flat of the shaft. The plate should be seated on the bottom of the flat, see Figure 3.



FIGURE 3

6. Alternately tighten the screws until the coupler is firmly secured and will not slide or rotate on the shaft – do not over tight.



Assembly instructions

1. Place the "T" shaped foam scraper into the sink's drive assembly cavity until the top of the "T" protrudes through the sink, see Figure 4.



FIGURE 4

- 2. Rotate the scraper with enough pressure to remove any excess foam, use caution not to scratch up the plastic this may lead to leaks and premature wear of the "O" ring.
- 3. Reinstall drive assembly– before doing the final tightening of the motor bolts center the coupler in the opening.
- 4. Reinstall remaining assemblies in reverse order.

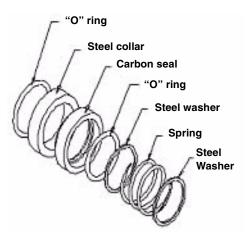


FIGURE 5

ABS Super Seal Kit

Part #	Description	Qty.
620519602	Super seal	1
620716605	Seal shaft	1
560001551	Shaft plate	1
560001560	Screws	2
120227000	Washer	2
620049702	Scraper	1
620046334	Super seal retainer/ instal. Tool	1
80263	Box	1
620802504	Bubble wrap	0.001
629088365INS	Instruction Sheet	1

Super Seal Kit

